

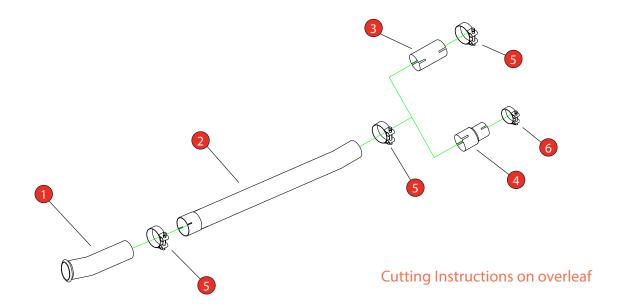




**FITTING INSTRUC-**

Car	Mini Cooper S F56 (GPF Delete)	Part No.	SMNP018
Year	2019-2024	Fit Kits	456FK
Notes	Where not supplied use original fittings.  Original exhaust requires cutting.	Features	Pipe Diameter:- 70mm / 2.75"

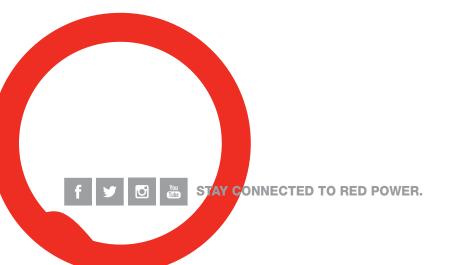
Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY	
1	792BM	Front Adaptor	1	
2	935BM	GPF Delete	1	
Fit Kit				
3	AD79	Adaptor (JCW Adaptor for OE GPF Back)	1	
4	AD83	Adaptor (Cooper S Adaptor for OE GPF Back)	1	
5	Z016.10063	72.4mm Heavy Duty Clamp	3	
6	Z016.10001	59-63mm Clamp	1	

DATE	26/02/2024
ISSUE	00
AUTHORISED	G. O'Shea

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS









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NOTE: Unless fitting with a Scorpion GPF-Back system you will need to cut the original exhaust to install this product.

## Instructions for fitting to JCW System, Ø70mm original pipework, flat oval GPF



- A Remove entire Cat-back system from the car, measure 275mm from the endplate of the GPF going towards the rear of the system as shown in the photo.
- B Once cut has been made, clean and debur the end of the pipe as the Scorpion GPF Delete goes over this.
- Install the Scorpion GPF Delete to the car and secure with OE Clamps in its original position.
- D Re-install the OE GPF-Back exhaust system using the supplied adaptor.

## Instructions for fitting to standard Cooper S System, Ø60mm original pipework, round GPF



- A Remove entire Cat-back system from the car, measure 210mm from the back of the weld on the GPF going towards the rear of the system as shown in the photo.
- B Once cut has been made, clean and debur the end of the pipe as the Scorpion GPF Delete goes over this.
- Install the Scorpion GPF Delete to the car and secure with OE Clamps in its original position.
- D Re-install the OE GPF-Back exhaust system using the supplied adaptor.









